

Receiving Report

Date: 13/05/10

Batch No: MH5592

Supplier: TTRY 08 Lenk

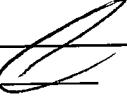
Dart P/O: 19834

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached:	Yes <input type="checkbox"/>	No <input checked="" type="checkbox"/>	N/A <input type="checkbox"/>
Waybill Attached:	Yes <input checked="" type="checkbox"/>	No <input type="checkbox"/>	<input type="checkbox"/>
Shipment Complete:	Yes <input checked="" type="checkbox"/>	No <input type="checkbox"/>	N/A <input type="checkbox"/>
QC6 Inspection	<u>OK 13/05/10</u>		
Work Order	<input type="checkbox"/>		

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 

Production/Admin: 13/05/10
 Date 13/05/10
 Received/Costing CZ
 Initial

Location

Purchase Order Receipt Listing

Friday, May 10, 2013 2:17:54 PM

All amounts are calculated in domestic currency.

All Vendors PO ID po19834 All Receipt Dates All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

B I L L O F L A D I N G

No: PEC 821693

Ship From:
THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 09May13 at 13:04 From PFW
 Probill
 Via VIM TRANSFER
 FOB CONCORD
 Frt PREPAID
 Route 0-0 Manifest
 Vhicle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

Ship To: (1)

DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-565364-1 Your PO # 19834
 Part # STANDARD LENGTH

ALUMINUM FLAT BAR 6061-T6511
 2.00" x 3.50" X 144.0000"

Heat Number Tag No
 19844 177886

Quantity	PCS	Wt LBS
12 FT	1	99

Rel #

2) Our Order PEC-565364-2 Your PO # 19834

ALUMINUM FLAT BAR 6061-T6511
 1.00" x 6.00" X 144.0000"

Heat Number Tag No
 201306967 177887

Quantity	PCS	Wt LBS
12 FT	1	86

3) Our Order PEC-565364-3 Your PO # 19834

ALUMINUM FLAT BAR 6061-T6511
 .50" x 5.00" X 144.0000"

Heat Number Tag No
 201305283 177888
 201305283 177967

Quantity	PCS	Wt LBS
60 FT	5	179
12 FT	1	36
Total:	6	215

4) Our Order PEC-565364-4 Your PO # 19834

ALUMINUM FLT BAR ECONOPLT 6061-T6511
 .500" X 10.00" X 144.0000"

Heat Number Tag No
 201300385 177889
 201300758 177890

Quantity	PCS	Wt LBS
12 FT	1	69
12 FT	1	70
Total:	2	139

Page: 1Continued

1/2/10

Planche

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L

O F L A D I N G

No: PEC 821693

Ship From:
THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 09May13 at 13:04 From PFW
 Probill
 Via VIM TRANSFER
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhicle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

5) Our Order PEC-565364- 5 Your PO # 19834
ALUMINUM HEXAGON BAR 6061-T6511
 1.00" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
201300916	177891	24 FT	2	25
TOTAL:			Tags 7 PCS 12	LBS 564

Heat Number *** Chemical Analysis ***
 19844
 201300385
 201300758
 201300916
 201305283
 201306967

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

TOTAL OF 1 BDL GR.W. 539 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

Page: 2Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L

O F L A D I N G

No: PEC 821693

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 09May13 at 13:04 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frт PREPAID
Route 0- 0 Manifest
Vhicle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 3 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
2.00" X 3.50" X 144.0000"

PART NO. STANDARD LENGTH

PO/Rel 19834

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

EXTRUDEX

ALUMINUM

MILL TEST REPORT

TEL: (416)745-4444 FAX:(416)745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4
<http://www.extrudex.com>

Certificate of Mill Test Results
BL PEC-821693-001
9May13 Pg 1/1

BILL TO	CERT CODE:		DIE NUMBER		DATE OF SHIPMENT		EXTRUDEX ORDER NO.		MANIFEST NO.	
THYSSENKRUPP MATERIALS,NA	1		S 22166		3/1/2013		155112 - 7		284131	
SHIP TO	CUSTOMER PO		ALLOY		TEMPER		SALESMA#		MADE IN CANADA	
THYSSENKRUPP MATERIALS,NA	PEC-246186		6061		T6511		FORBES DODWELL		CERTIFICATION	
SO DESCRIPTION	CUSTOMER PART NUMBER		PART DESCRIPTION						MILL TEST ASTM B221-12	
2"X3.5" FB										

Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Mar/07/13	44.1	41.0	13.10	89.9, 90.0, 89.7	OK B6512

Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Tl	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
19844	0.54	0.21	0.18	0.05	0.84	0.04	0.00	0.01	0.02	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	

David Natale
Quality Control Manager

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional
and temper specifications.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
ALUMINUM FLAT BAR 6061-T6511

.50" X 5.00" X 144.0000'
PART NO.

PO/Rel 19834

Signed by: _____

Certificate of Mill Test Results
BL PEC-821693-003
9May13
Pg 1/1

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.



SERVICE CENTER METALS
5850 Quality Way
Prince George, VA 23875

OUR ORDER NUMBER	171341
ITEM	5

BILL TO
ThyssenKrupp Materials NA
SHIP TO
ThyssenKrupp Materials NA, Toronto
Quantity Certified
1,694 lbs
48pcg

MANIFEST NUMBER
185233
CUSTOMER PO
PEC-246553
CUSTOMER PART NUMBER
RBD101
ALLOY/TEMPER
6061-T6511
SALESPERSON
David Schroeder
DESCRIPTION
SCRB 500x5.000

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown.
SCM extrusions are manufactured in the USA.

Mechanical Properties

Test	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	201305233	03/15/13	44.8	42.7	14.8
2	201305233	03/15/13	44.5	42.5	15.3
3	201305233	03/15/13	45.8	43.6	15.6
4	201305233	03/15/13	46.0	44.1	14.8
5	201305233	03/15/13	45.2	43.2	15.5

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

On 13/05/13

Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Others Total	Melt Source:
022031	6061	0.78	0.34	0.32	0.12	0.89	0.15	0.08	0.02	97.30	0.05	0.15	United States of America
2BT662	6061	0.65	0.15	0.21	0.03	0.86	0.06	0.01	0.01	98.02	0.05	0.15	Canada
C67RR388-280	6061	0.65	0.16	0.19	0.01	0.86	0.05	0.01	0.01	98.06	0.05	0.15	United States of America

[Signature]
Print Date: 3/26/2013

Calvin J. Wiggins, Director of Quality & Technical Services

Rev. 9/23/11 - UMS

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR ECONOPT 6061-T6511

500" X 10.0" X 144.000"

PART NO.

PO/Rel 19834

Signed by:

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.



SERVICE CENTER METALS
5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

Certificate of Mill Test Results

BL PEC-821693-004

9 May 13
Pg 1/1

BILL TO	MANIFEST NUMBER	DATE OF SHIPMENT	CERTIFICATION
ThyssenKrupp Materials NA	179709	1/23/2013	ASTM-B221-12 Stencil/Continuous
ThyssenKrupp Materials NA PEC	PL0734	6061-T6511E	AMS-QQA-20/8
1,905 lbs	PEC-C245090	David Schroeder	
27 pcs	PL0734	PL .500 X 10.00	

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA.

Mechanical Properties

Test	Lot No.	Test Date	Ultimate Tensile Strength (kSI)	Yield Strength (kSI)	Percent Elongation
1	201300758	01/18/13	45.0	42.3	15.6

Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Others	Total	Melt Source
C67R0349	6061	0.63	0.16	0.18	0.01	0.85	0.06	0.01	0.01	98.09	0.05	0.15	United States of America	

Print Date: 1/23/2013

Calvin J. Wiggins, Director of Quality & Technical Services

Rev. 9/23/11 - UMS

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR ECONOMYLT 6061-T6511

.500" X 10.00" X 144.000"

PART NO.



SERVICE CENTER METALS

5850 Quality Way

Prince George, VA 23875

PO/Rel 19834

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by: _____

Pg 1/1

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
166553	5

BILL TO
ThyssenKrupp Materials NA
179103
SHIP TO
ThyssenKrupp Materials NA PEC
PEC-244942
Quantity Certified 1,905 lbs
27 pcs
CUSTOMER PO#
PL0734
CUSTOMER PART NUMBER
PL 500 x 10.00
MANIFEST NUMBER
DATE OF SHIPMENT
1/17/2013
ALLOY/TEMPER
6061-T6511E
SALESPERSON
David Schroeder
DESCRIPTION
PL 500 x 10.00
CERTIFICATION
ASTM-B221-12 Stencil Continuous
SPECIFICATION
AMS-QQA-200/B

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown.

Mechanical Properties

Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
01/15/13	44.9	42.2	15.3

Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Others Total	Melt Source
C67R0338	6061	0.65	0.15	0.18	0.01	0.84	0.06	0.01	0.01	98.09	0.05	0.15	United States of America


Calvin J. Wiggins, Director of Quality & Technical Services

Print Date: 1/17/2013

Certificate of Mill Test Results
BL PEC-821693-004
9May13
Pg 1/1

Rev. 9/23/11 - JMS

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
ALUMINUM HEXAGON BAR 6061-T6511

1.00" X 144.000"
PART NO.

PO/Rel 19834

We certify that this is a true copy of the report
furnished by the producer of the metal or data
resulting from tests made in approved labs.

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

Certificate of Mill Test Results
BL PEC-821693-005
9May13
Pg 1/1



SERVICE CENTER METALS

5850 Quality Way

Prince George, VA 23875

OUR ORDER NUMBER	ITEM
167188	3

CERTIFICATION	SPECIFICATION
ASTM-B221-12 Stencil Continuous	AMS-QQA-200/8

Items produced and certified as 6061-T6511
also meet the requirements of 6061-T6

OK 13/6511/2

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown.

Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
01/21/13	48.0	44.8	18.4

Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Others	Total	Melt Source
122421	6061	0.72	0.34	0.33	0.11	0.87	0.18	0.05	0.02	97.38	0.05	0.15	United States of America	

Print Date: 1/25/2013

Calvin J. Waggoner, Director of Quality & Technical Services



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19834

Purchase Order Date 5/8/2013

PO Print Date 5/8/2013

Page Number 1 of 3

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

M120582

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
(04/13/08)

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6B2.000X03.500	6061-T6 Bar 2.00 x 3.50	5/13/2013 Yes	12.00 f	Yours ppd	\$16.8333	\$202.00 ✓
2	M6061T6B1.000X06.000	6061T6 BAR 1.00 X 6.00	5/13/2013 Yes	12.00 f	Yours ppd	\$14.3333	\$172.00 ✓

Special Inst: MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Special Inst: MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

1/13/08/90

PO Instructions: NO PEC ST-564517
NO PEC ST-565145

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required YES NO

Change Nbr: 1

Change Date: 5/8/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19834

Purchase Order Date 5/8/2013

PO Print Date 5/8/2013

Page Number 2 of 3

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer Chantal Lavoie

Requisition Nbr

10127-2607

Tax Resale Nbr

Net 30

Terms

CAD

Currency

Destination-Collect

FOB

3	M6061T6B0.500X05.000	6061-T6 Bar .500 x 1.00	5/13/2013	✓ 72.00 Yours ppd f	\$6.0000	\$432.00
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Special Inst: MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR ASTM
B221

4	M6061T6B0.500X10.000	6061-T6 Bar .500 x 10.00	5/13/2013	✓ 24.00 Yours ppd f	\$11.7500	\$282.00
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Special Inst: MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR ASTM
B221

5	M6061T6H1.000	6061-T6 HexBar 1.00	5/13/2013	✓ 24.00 Yours ppd f	\$2.0000	\$48.00
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Special Inst: MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
HEX BAR
SPEC: QQ-A-225/8 OR AMS-QQ-A-225/8
(OR AMS4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8(OR
AMS 4160) OR ASTM B211 OR ASTM
B221

PO Instructions: NO PEC ST-564517
NO PEC ST-565145

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required YES NO

Change Nbr: 1

Change Date: 5/8/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19834

Purchase Order Date 5/8/2013

PO Print Date 5/8/2013

Page Number 3 of 3

Order From :

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

VC-COP001

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

6	M303B0.750X1.500	303 BAR .750" X 1.500"	5/15/2013	12.00 Yours ppd f	\$18.9500	\$227.40
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Special Inst: MATERIAL: AISI 303 SS BAR AS PER
ASTM A582
NOTE: 304/316 NOT ACCEPTABLE

PO Total: \$1,363.40

fc.3/6/10
MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

PO Instructions: NO PEC ST-564517
NO PEC ST-565145

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required - YES NO

Change Nbr: 1

Change Date: 5/8/2013